

1007-0100...0224,1007(WZK) TYPE SERIES ADJUSTABLE TAILSTOCK



1007(WZK) is designed for use with the vertical rotary tables. The tailstock is used to hold center shaft,cylinders and other workpieces for the machining of grooves, spilnes, flats, keyways, ect.The center height and angle are adjustable. The center is retractable for repeatedoperations. Center is securely locked into position with clamp.

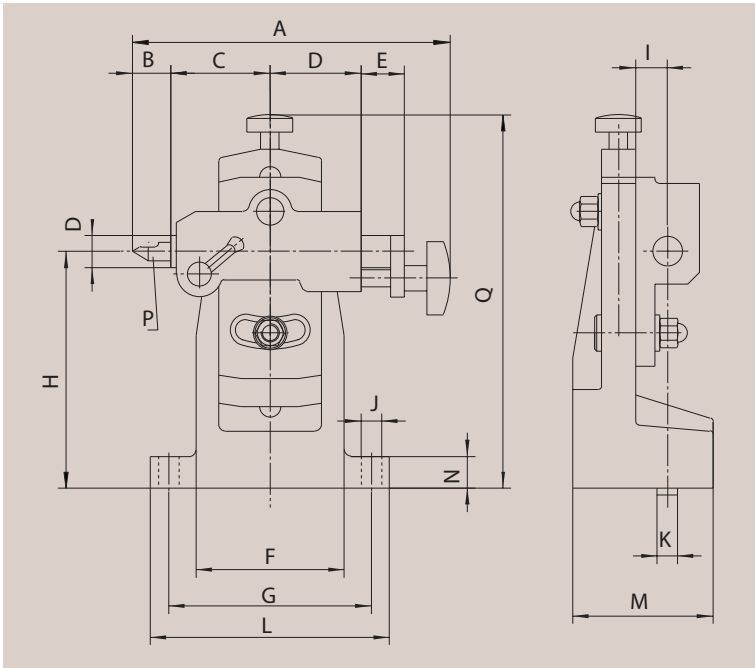
Note: Type 1007-0100(WZK100-1) adjustable tailstock is matched to 1022-0001 (FNL100B). Type 1007-0140(WZK140) adjustable tailstock is matched to 1003-0160 (TSL160) . Type 1007-0180(WZK180) adjustable tailstock is matched to 1003-0200 (TSL200) and 1003-0250 (TSL250). 1007-0224 (WZK224) adjustable is mached to 1003-0320 (TSL320) .

Main specifications

Specifications Items	1007-0100 (WZK100-1)	1007-0140 (WZK140)	1007-0180 (WZK180)	1007-0224 (WZK224)
Distance between taper center to base mm	Max.100 Min.80	Max.140 Min.100	Max.180 Min.140	Max.224 Min.180
Taper of Center			MT2	MT2
Width of locating key mm	12	14	14	18
Tilting angle of center axes	±11"	±11"	±11"	±11"
Stroke of center mm	25	25	25	25
Net weight Kg	6	8	14.5	16.5
Gross weight Kg	8	10	18.5	21
Case dimensions mm	257X230X192	284X230X194	353X308X223	398X308X223

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1007-0100...0224,1007 (WZK) Inatallation sketch and dimensions



Inatallation sketch and dimensions

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
1007-0100 (WZK100-1)	169	34	50	45	18	100	130	80-100	18	φ 12	12k7	152	95	20	φ 18H7	
1007-0140 (WZK140)	169	34	50	45	18	110	140	100-140	18	φ 14	14k7	162	98	20	φ 18H7	
1007-0180 (WZK180)	281	36	87	80	38	130	172	140-180	28	φ 14	14k7	200	125	24	φ 28H7	MT2
1007-0224 (WZK224)	281	36	87	80	38	130	178	180-224	28	φ 18	18k7	210	125	28	φ 28H7	MT2